



PRODUCT HIGHLIGHTS

- Semi-professional inverter stick welder
- Power indicator
- Thermal protection
- Digital display
- Stepless current setting
- Hot start
- Arc force adjustment
- Suitable for Rutile & Basic electrodes.

NOTES

U1	Power supply
I1	Input current
P1	Input power
U0	No load voltage
I2	Output current range
X at I _{max}	The duty cycle at rated current
Rod dia	Electrode diameter
Packing	Packing dimension

TECHNICAL DATA

Model	EconoArc 251	EconoArc 250	EconoArc 250D
Input power (V)	380	380	220/380
Rated input current (A)	40.5	14	41/ 26.5
Rated input capacity (KVA)	8.9	9.2	9/10
Output open circuit voltage (V)	64	60	70/60
Welding current adjustment range (A)	20-210	20-210	30-210
Rated output (A)	60% at 210	210	210
Rod Dia (mm)	1.6-5.0	1.6-5.0	1.6-5.0
Weight (Kg)	19	19	19
Packing dimensions: L*W*H (mm)	570x320x440	570x320x440	570x320x440



MANUFACTURED UNDER
ISO 9001
CERTIFIED
QUALITY
ASSURANCE SYSTEM

Lion International U.K (M.E.) Limited
Monomark House, 27 Old Gloucester Street, London WC1N 3XX, United Kingdom.
T: +44 20 74198760 F: +44 20 78319489 E: info@lionintweld.co.uk

Lion International Middle East FZC
P.O. Box 41654, W/H No. 1K-01/4, Hamriyah Free Zone, Sharjah, UAE.
T: +971 6 5260461 F: +971 6 5260561 E: info.me@lionintweld.co.uk